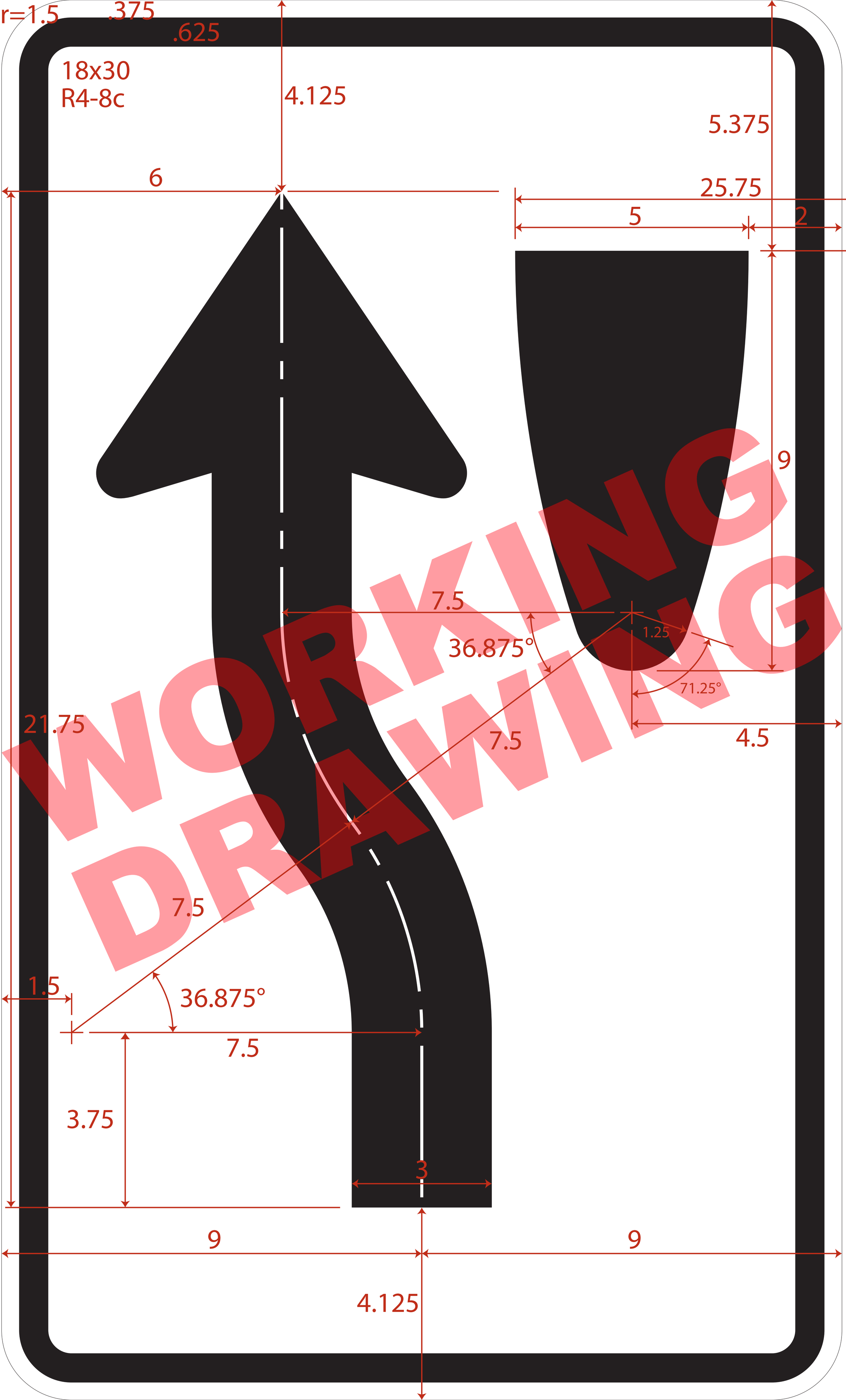
r=1.5
.375
.625
18x30
R4-8c
4.125
5.375
6
25.75
5
2
9
7.5
36.875°
1.25
71.25°
4.5
21.75
7.5
7.5
1.5
36.875°
7.5
3.75
3
9
9
4.125
WORKING DRAWING