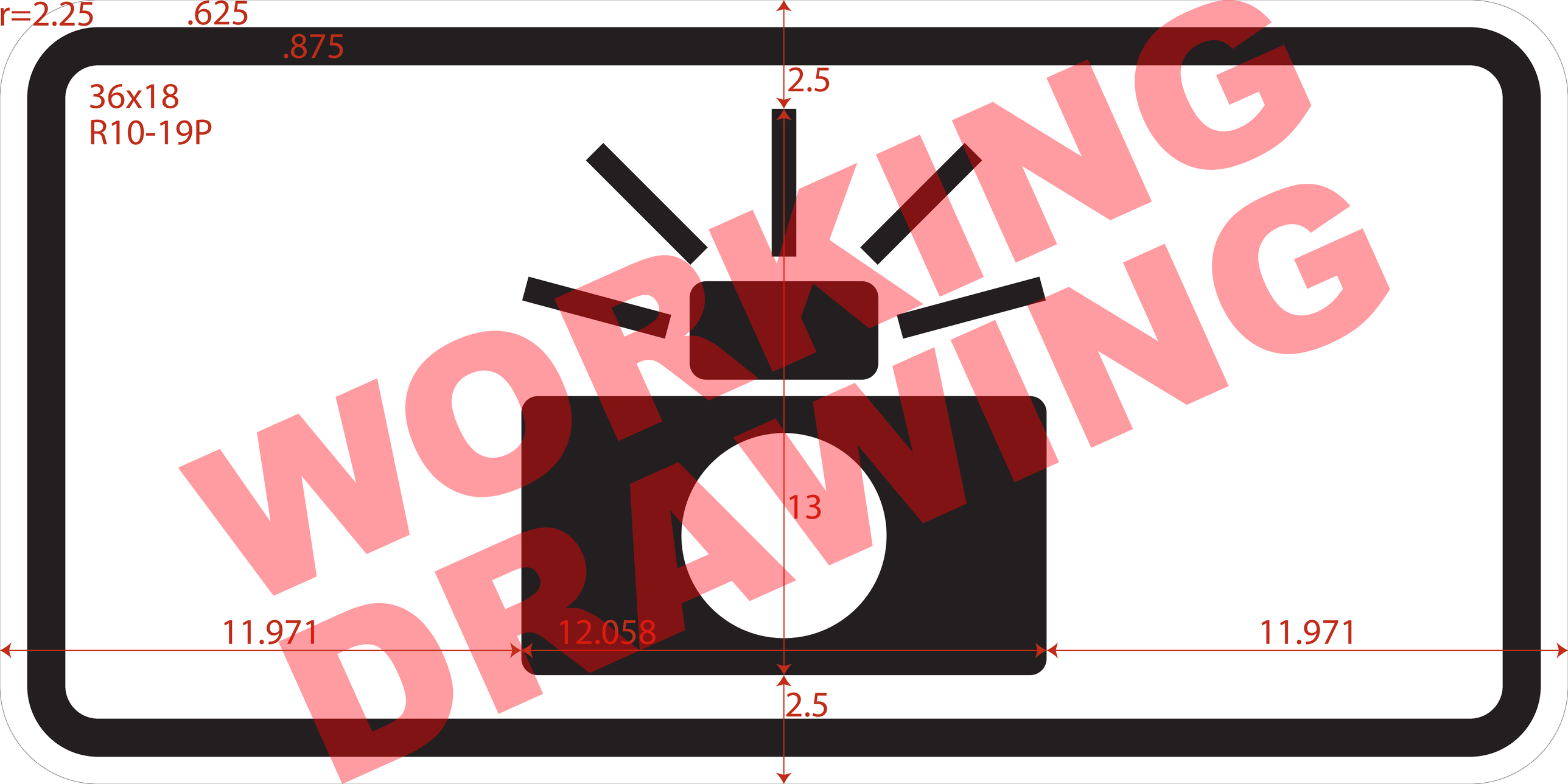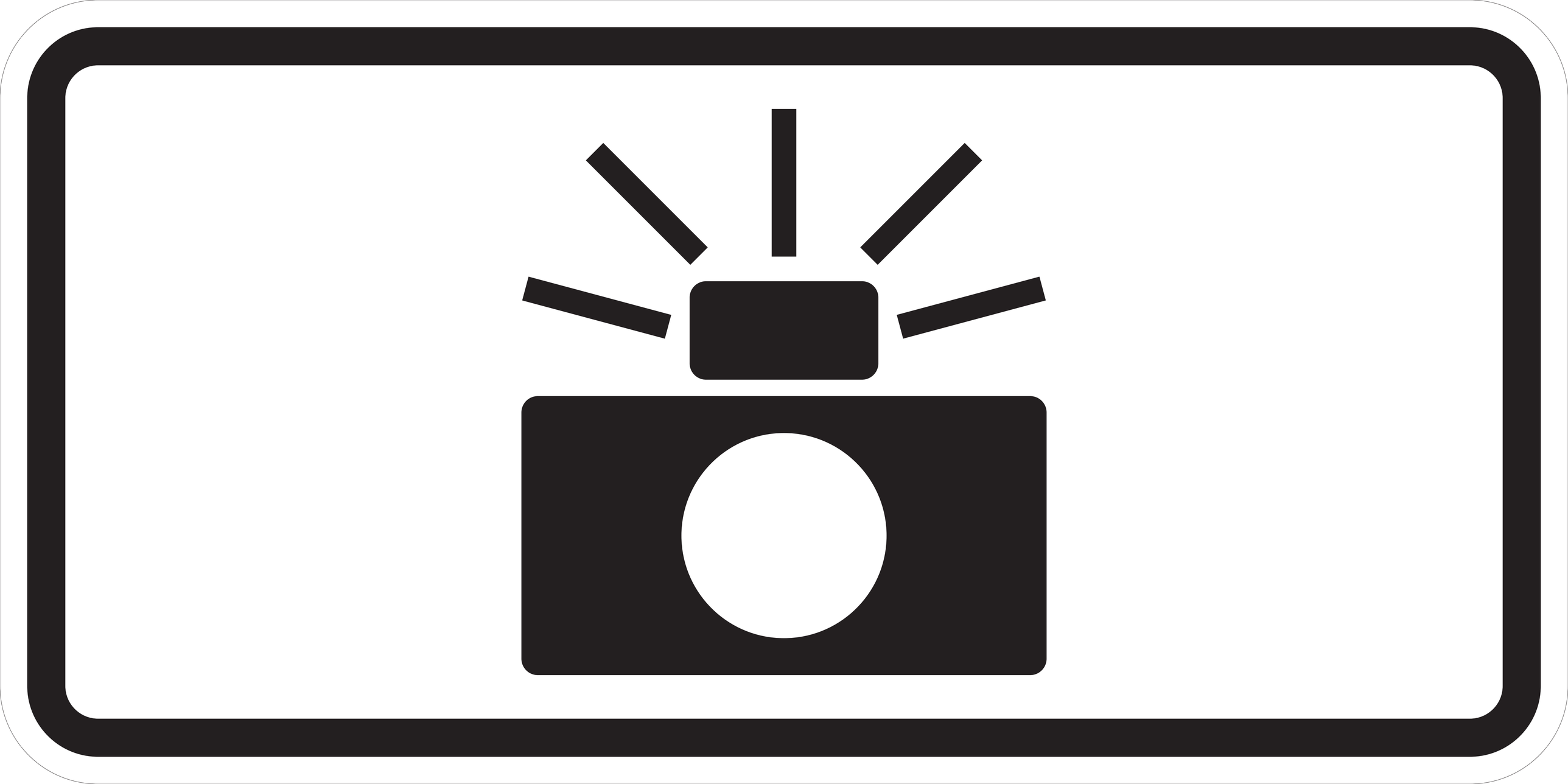
r=2.25
.625
.875
36x18
R10-19P
2.5
13
11.971
12.058
11.971
2.5
WORKING
DRAWING